



DESIGN OF ACTIVE AND STABLE Au CATALYSTS FOR H₂ PURIFICATION

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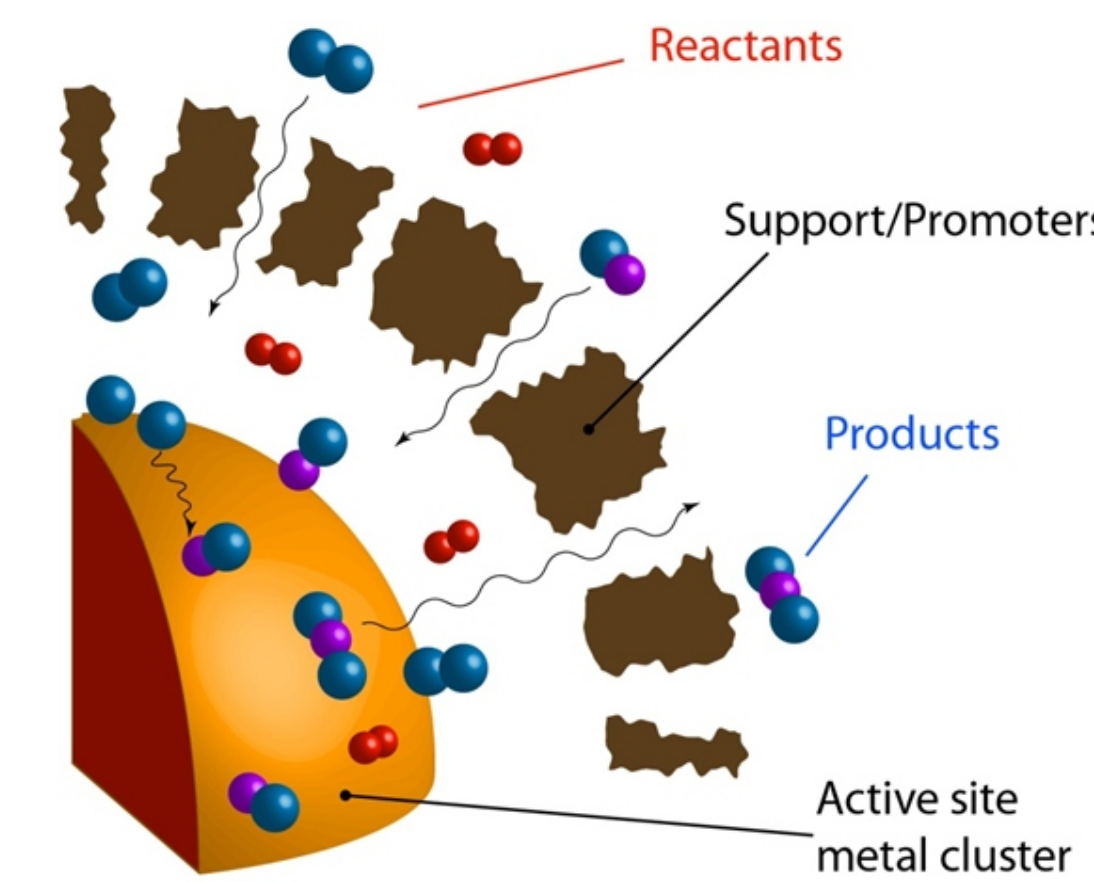
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INTRODUCTION

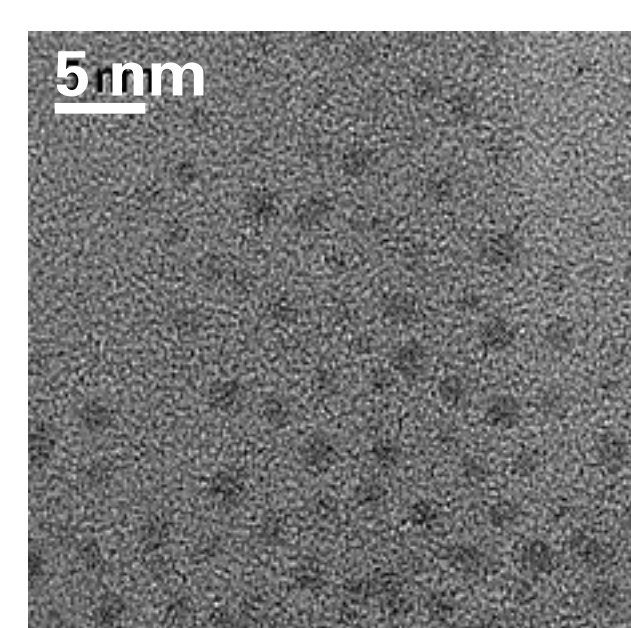
- H₂, in combination with efficient Fuel Cells (FCs), is an attractive energy vector for the future
- most of the H₂-based Fuel Cells, such as Proton-Exchange Membrane (PEM) FCs, still contains catalysts which are sensitive to CO poisoning
- PReferential OXidation (PROX) of CO in the presence of H₂ is an advantageous purification process: CO + 1/2O₂ (in H₂) = CO₂
- Au/CeO₂ systems are excellent candidates, joining Au selectivity and CeO₂ oxidation capability
- improvement in activity, selectivity and thermal stability are objects of today's research

Design, preparation and characterization of highly active and thermally stable Au catalysts for PROX through **the embedding approach** [1,2]

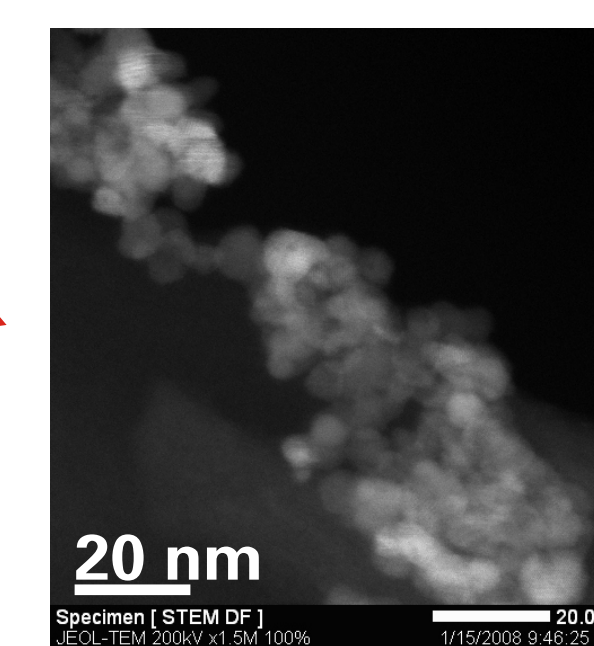
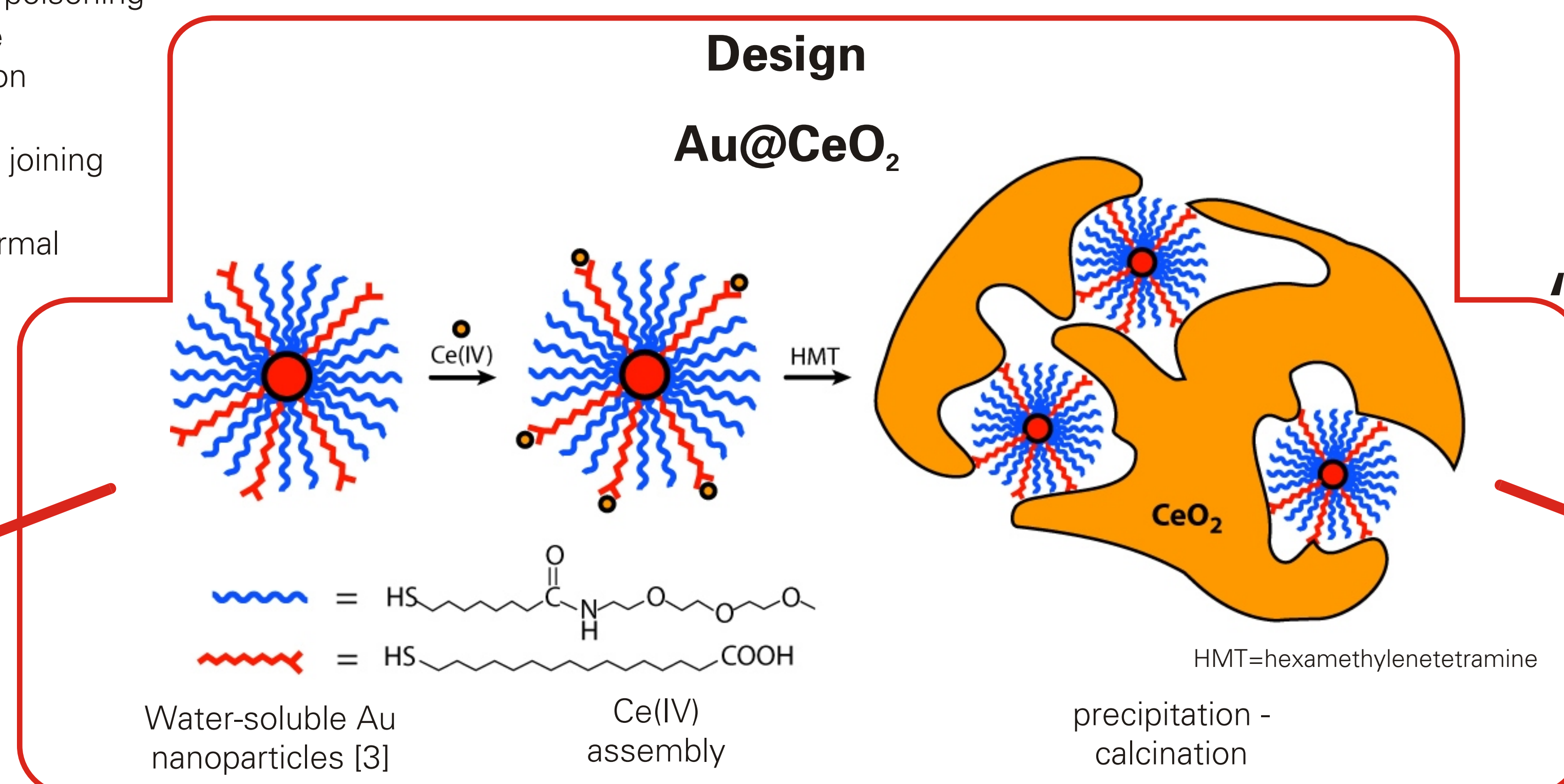
AIM OF THE WORK



stabilization against sintering by embedding the active phase inside the support



HRTEM image of Au nanoparticles



HAADF-STEM image of calcined Au@CeO₂

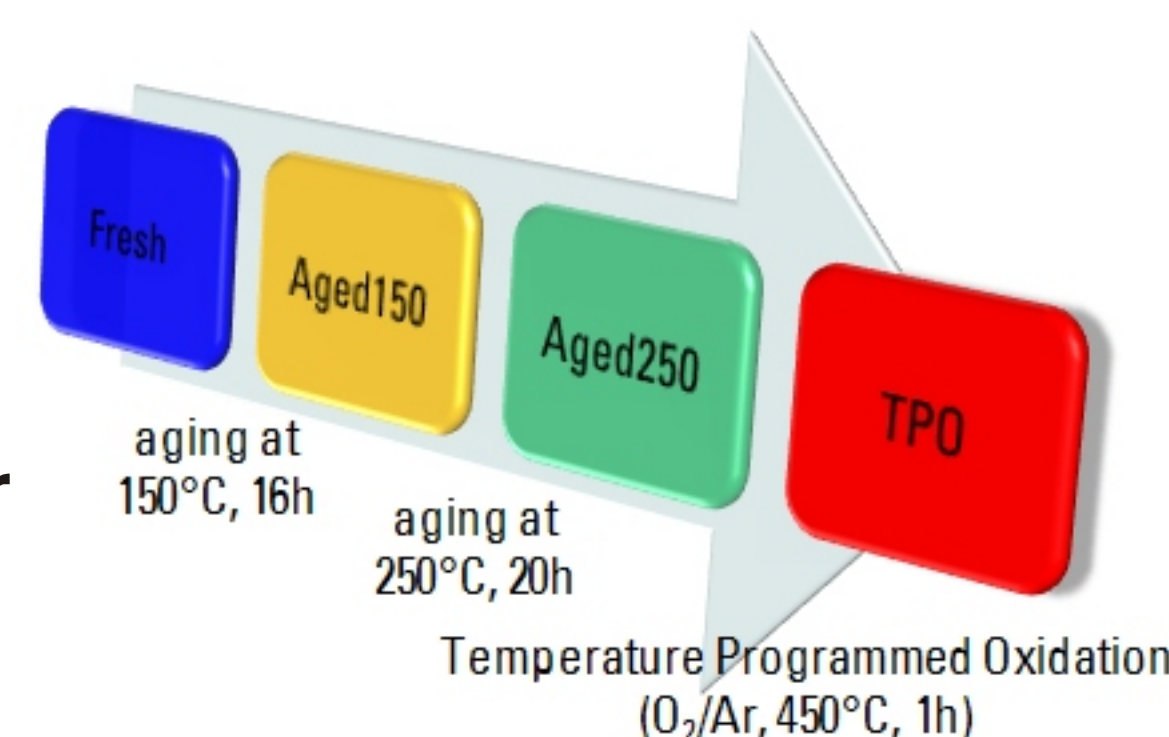
Au loading: 1 or 3 wt. %

Reference samples: Au/CeO₂ DPU

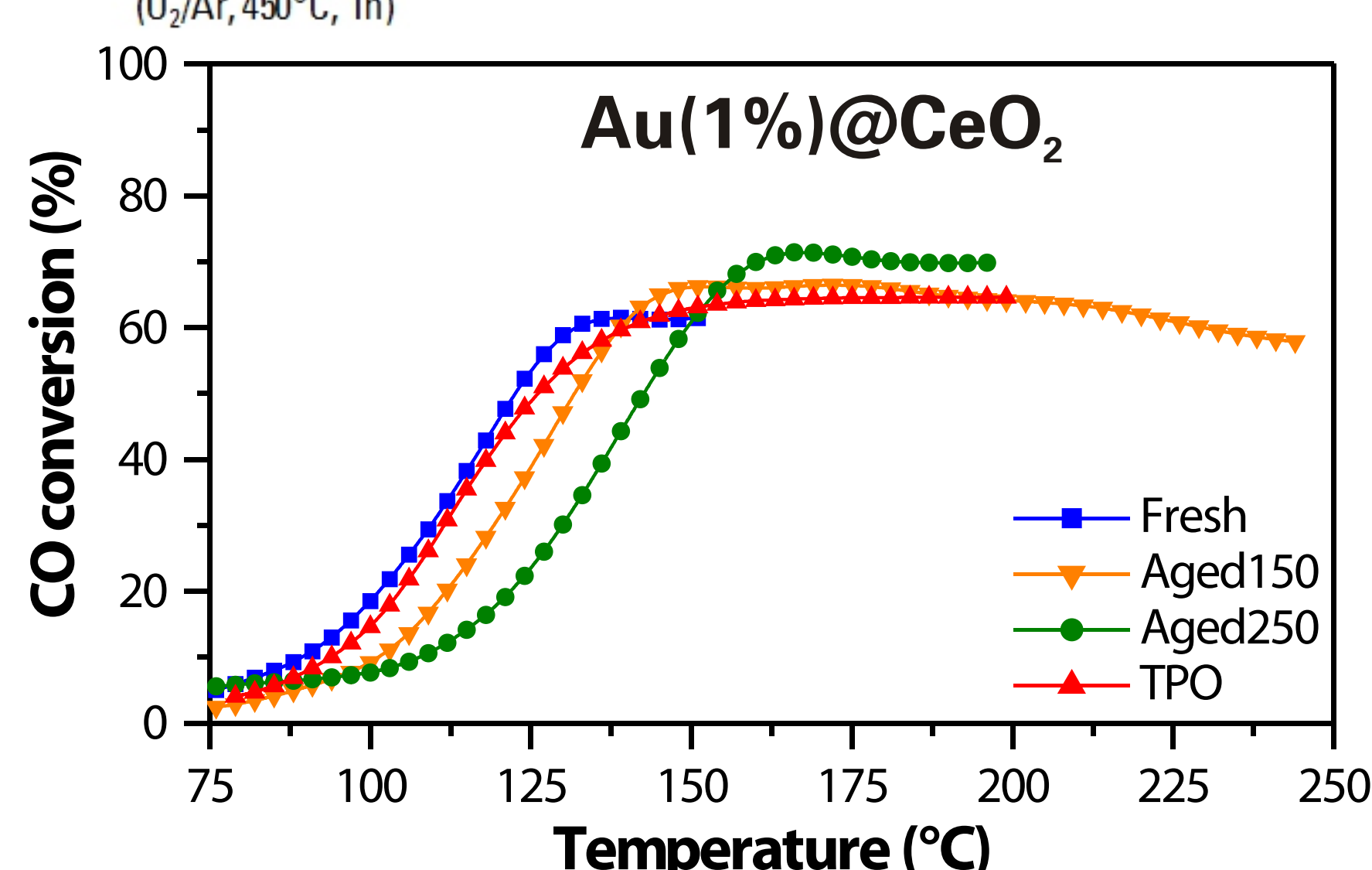
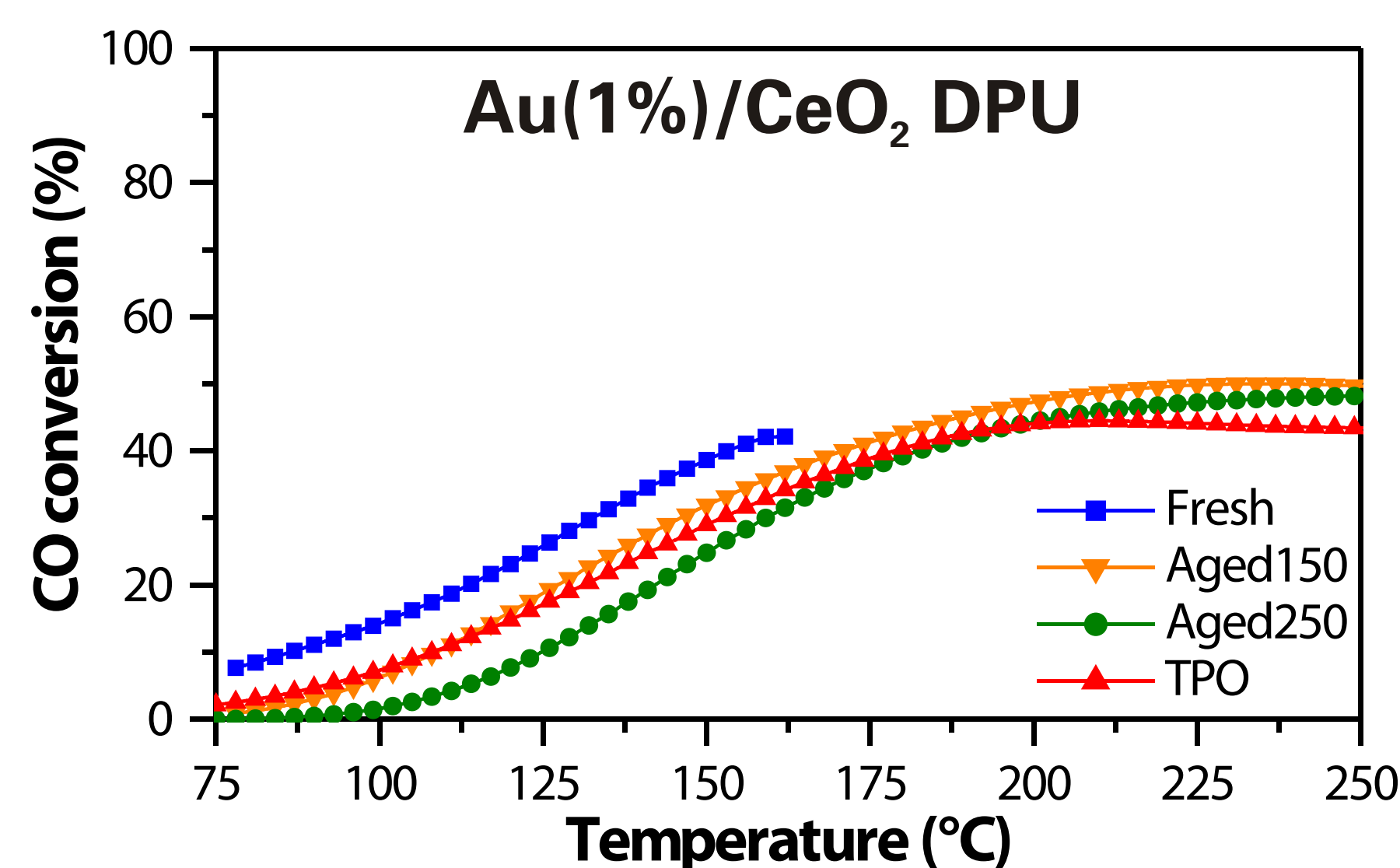
by Deposition-Precipitation with Urea [4]

CATALYTIC ACTIVITY

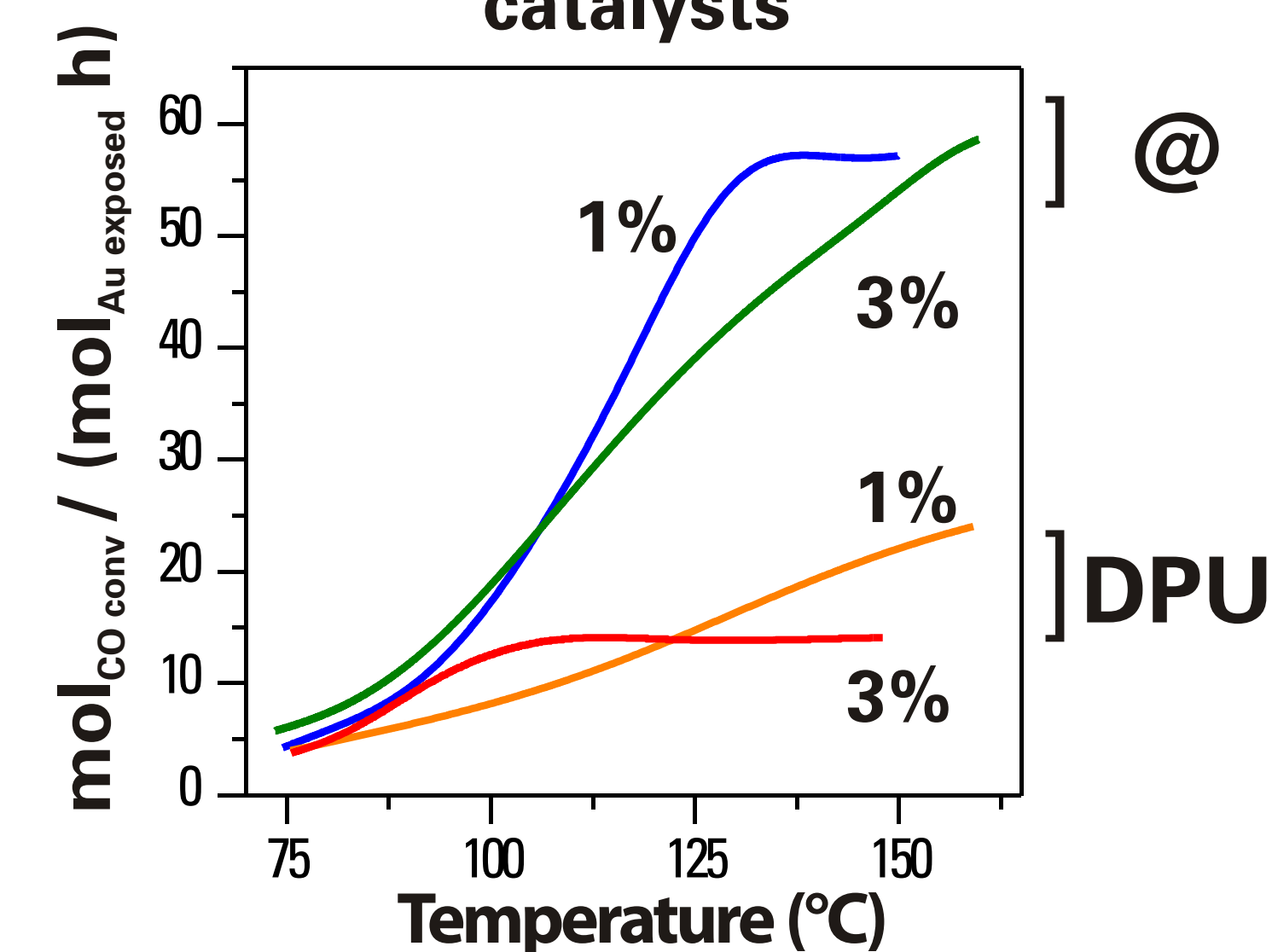
Full PROX mixture: CO (1%) + O₂ (1%) + H₂ (47.5%) + CO₂ (17.5%) + H₂O (5%) in Ar
GHSV ~ 75000 mL g⁻¹ h⁻¹



aging protocol + mild oxidative regeneration



Reaction rates of fresh catalysts



- @ samples at least **4 times more active** than traditional DPU catalysts
- activity **completely restored** (blue and red curves) after aging/regeneration for 1 % @ sample

CHARACTERIZATION

CO Chemisorption

Sample	Accessible Au*		
	Fresh Catalysts	Aged Catalysts	After TPO Catalysts
Au(1%)@CeO ₂	31%	-	-
Au(1%)/CeO ₂ -DPU	51%	-	-
Au(3%)@CeO ₂	11%	7%	11%
Au(3%)/CeO ₂ -DPU	41%	11%	34%

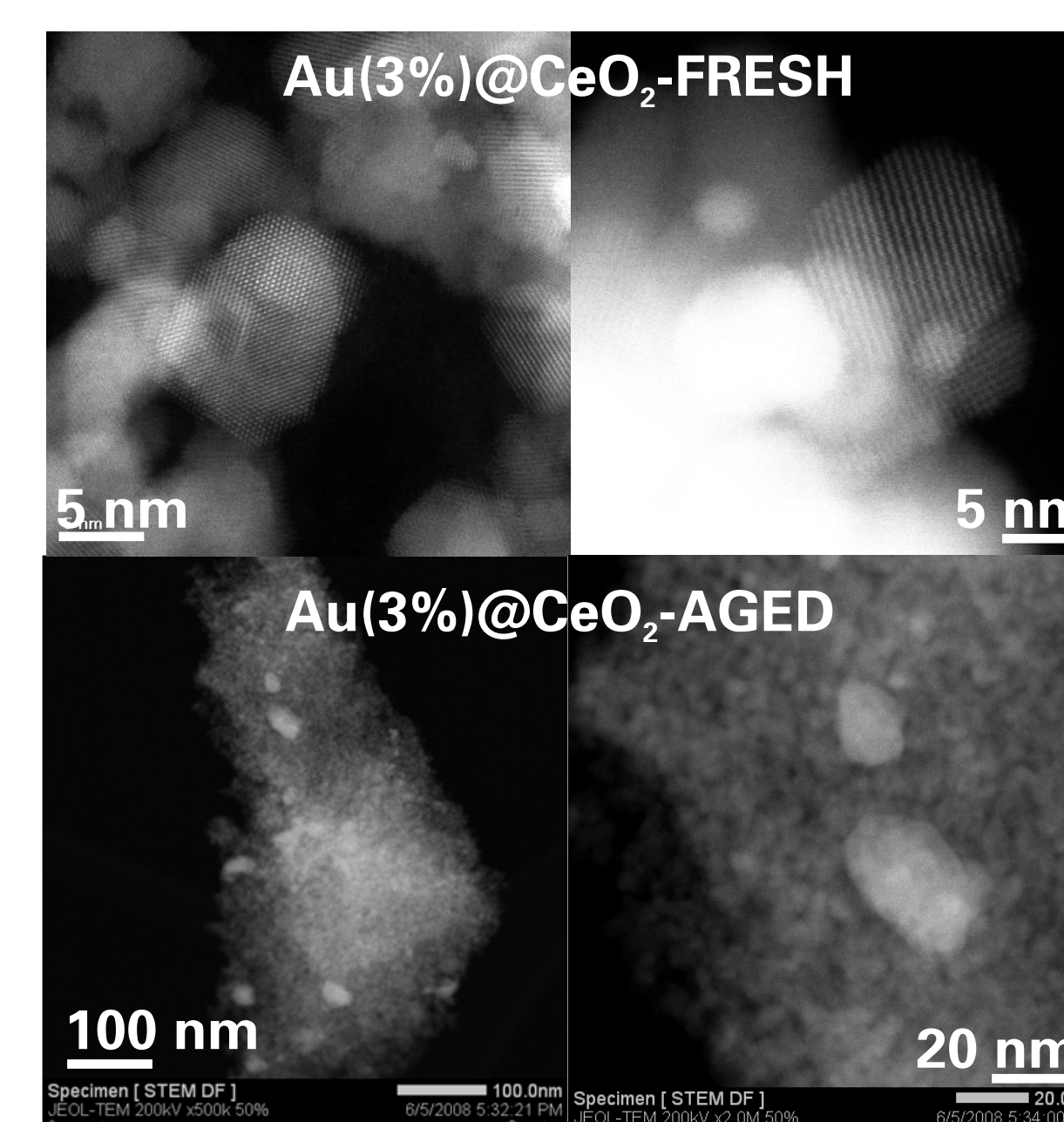
* Determined according to the protocol described in [5].

EXAFS results

Sample	Au particle diameter (nm)*	
	Fresh Catalysts	Aged Catalysts
Au(1%)@CeO ₂	0.9	1.0
Au(1%)/CeO ₂ -DPU	2.0	2.3
Au(3%)@CeO ₂	1.3	1.6
Au(3%)/CeO ₂ -DPU	2.4	3.0

* Determined from the fitting of the first Au-Au contribution.

Advanced Electron Microscopy (HAADF-STEM)



CONCLUSIONS

- **highly active** and **thermally stable** Au catalysts with low Au loading (1 wt. %) have been prepared;
- the embedding approach is **promising** with room for **improvements**

REFERENCES

- [1] De Rogatis, L. et al. "Stabilized metal nanoparticles embedded into porous oxides: a challenging approach for robust catalysts.", Chapter 2 in Nanorods, Nanotubes and Nanomaterials Research Progress, Wesley V. Prescott and Arnold I. Schwartz Editors, Nova Science Publishers, **2008**, New York, pp. 71-123.
- [2] Budroni, G. and Corma, A. *Angew. Chem. Int. Ed.* **2006**, 45, 3328.
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- [5] Collins, S. E. et al. *J. Phys. Chem. C* **2007**, 111, 14371.

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